

# On The Application Of Gibbs Equations In Determining The Relationships Of Vapour Pressures To Phase Diagrams Of The Reactive Chloride Systems

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*Abstract:* Most of the phase diagrams reported in the literature have been determined in open atmospheric conditions indicating that the substances involved are not influenced by the presence of air and moisture. In these cases, the Gibbs phase rule is applied in its open condition of 1 atm pressure, and no special conditions need to impose. However, for many elements, such as all reactive metals, the phase diagrams are determined by conditions imposed to remove all the reactive actions of the presence of an atmosphere. In these cases, a special cell is needed to be constructed in a way that the material of construction of the cell and the absence of air is secured. The Gibbs phase rule is applied in its full mathematical formulation in those cases. The present publication reports on the determination of correct conditions to obtain meaningful results on the phase diagrams.

*Key-words:* Gibbs , thermodynamics, phase diagrams

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# 1 Introduction

Alkali halides are known to absorb moisture, and in such cases, they may affect measurements of phase diagrams. The effects of reactions with containers may interfere with measurements. In case alkali halides are mixed with reactive metal halides, the mixtures and any amount of contained moisture not only will interfere with the measurements but also may lead to explosive situations as the measurements are performed in high temperatures as such cases are involved in the determination of phase diagrams of alkali halides and reactive metal halides. As these phase diagrams are critical in handling these materials, it is necessary to purify the alkali halides separately and the reactive halide, preferably in a glove box and then mixed and sealed under vacuum before measurements can be performed.

Prior to measurements, the substances used were purified. Alkali halides were dehydrated by heating under a vacuum for enough time to remove absorbed gases and moisture. Reactive metal halides, which are volatile, were loaded into a Pyrex tube, shown in Figure 1, and purified by passing through molten tin held in place by glass wool and condensing in the cold part of the apparatus. At the end of the purification, the apparatus was removed inside a dry box, and the metal halide was stored in clean containers for future use (1-11).

The true phase diagram, the phase diagram under its own equilibrium vapour pressure, was determined by the cooling curve technique. Because of this, the Gibbs Phase Rule, when it is applied, should be in its full form:

$$F = C - P + 2 \quad [ 1 ]$$

Where

- F=degrees of freedom
- C = number of components
- P= number of phases

Examining the phase diagram, each area is characterized by a number 1 to 6 and the liquid phase is characterized by the letter L.

Areas: 1, 2, 3, 4, 5, 6:  $F = 2 - 3 + 2 = 1$  degree of freedom

L:  $F = 2 - 2 + 2 = 2$  degrees of freedom

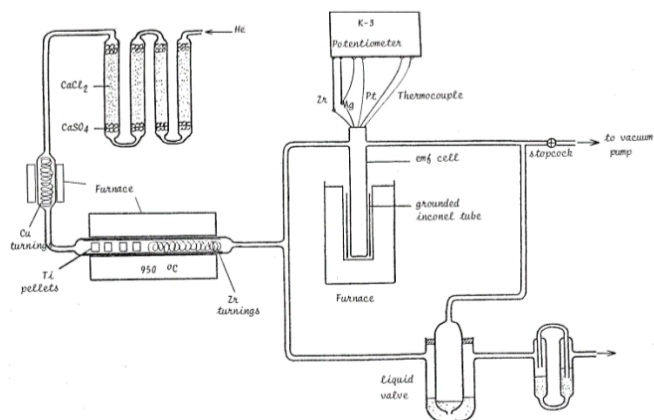


Figure 1. Schematic of the cell assembly

A special fixture for the determination of phase diagrams of the systems  $ACl-MCl_4$ , where  $ACl$  is an

alkali chloride and  $MCl_4$  is a reactive metal chloride, is shown in Figure 2. Figures 3 and 4 show schematics of apparatuses related to the measurement of vapour pressure and a trail of purification of argon gas for continuous operations of the experiments.

Because the reactive metal halides have appreciable vapour pressure, the cooling curve measurements were carried out in sealed heart-shaped bulbs made of silica glass, as shown in Figure 2.

The typical phase diagram of the system  $ACl-MCl_4$  is shown in Figure 5. The unusual characteristic of these diagrams relies on the fact that the vapour pressure of one end, alkali chloride, its melting point has only a few mmHg pressure while on the other end, the reactive chloride of such as zirconium and hafnium sublimates and does not melt but only when a very high pressure

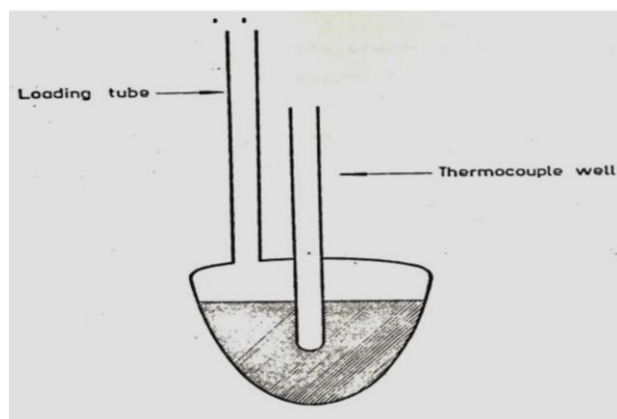


Figure 2. Fixture for the determination of phase diagrams of the systems  $ACl-MCl_4$

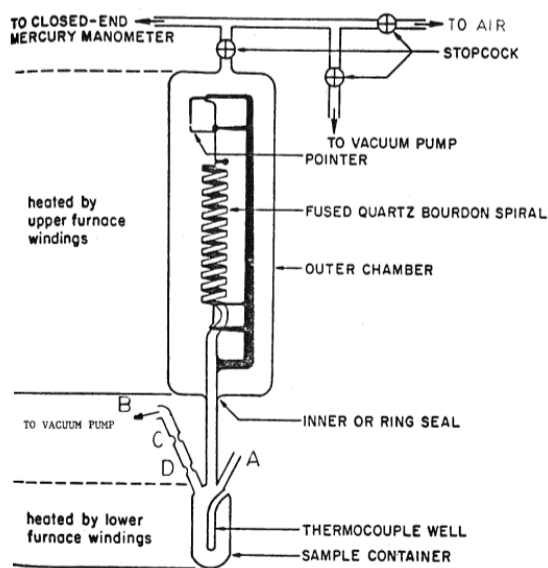


Figure 3. Schematic of the fixture for the determination of the phase diagrams of the systems

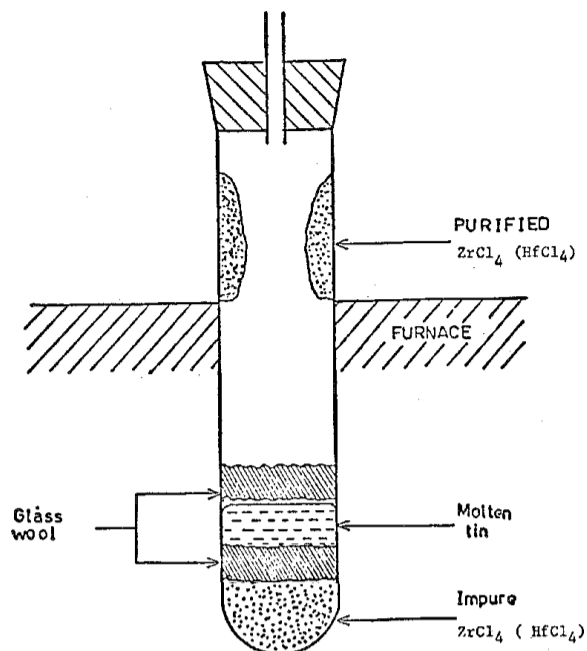
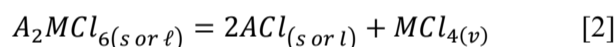


Figure 4. Cell arrangement for the purification of  $ZrCl_4$  AND  $HfCl_4$

## 2 Correlation of the vapour pressure to the phase diagram

The correspondence of these two diagrams is obtained from the following considerations. In the composition interval corresponding to the  $ACl-A_2MCl_6$  subsystem, the thermal decomposition of  $A_2MCl_6$  can be written in the following manner:

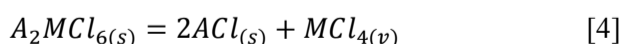


The free energy change for this reaction is given by

$$\Delta G = \Delta G^\circ + RT \ln \left( \frac{a_{ACl}^2 f_{MCl_4}}{a_{A_2MCl_6}} \right) \quad [3]$$

Where  $f_{a_{ACl}}$  and  $a_{A_2MCl_6}$  represent the activities of  $ACl$  and  $A_2MCl_6$  respectively, while  $f_{MCl_4}$  is the fugacity of  $MCl_4$  vapour. In this treatment, it is assumed that the fugacity of  $MCl_4$  may be considered equal to the partial pressure, an assumption justified by the temperatures and low pressures involved. The standard state for  $MCl_4$  is its vapour at a pressure of 1 atm. For a condensed phase, the standard states of unit activity will be chosen as the pure solids at any temperature. The behaviour of solutions of different compositions can be followed as they are heated through the various labelled zones (12-16).

Zone 1, defined by  $T < T_{eut}$  and  $0 < X_{MCl_4} < X_{A_2MCl_6}$ , is characterized by the presence of two solids,  $ACl$  and  $A_2MCl_6$ , and  $MCl_4$  vapour. The decomposition reaction [1] may be written as



The free energy change for the decomposition reaction [4] takes the form

$$\Delta G = \Delta G_1^\circ + RT \ln P_{MCl_4} \quad [5]$$

since both condensed phases are mutually insoluble and, therefore, at unit activity. At equilibrium  $\Delta G = 0$ , and equation [5] may be expressed as

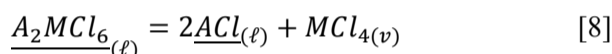
$$RT \ln P_{(MCl_4)} = -\Delta G_1^\circ \quad [6]$$

The Gibbs-Helmholtz equation gives for the temperature dependence of pressure in zone 1, the expression

$$\frac{\partial \ln P_{MCl_4}}{\partial \left(\frac{1}{T}\right)_{p,n}} = -\frac{\partial \left(\frac{\Delta G_1^\circ}{RT}\right)}{\partial \left(\frac{1}{T}\right)} = -\frac{\Delta H_1^\circ}{R} \quad [7]$$

Where  $\Delta H_1^\circ$  represents the enthalpy of decomposition of  $A_2MCl_6$  into  $ACl$  and  $MCl_4$ , according to [4], when reactants and products are in their standard states. According to equation [4], assuming  $\Delta C_p = 0$  a plot of  $\ln(P_{MCl_4})$  versus  $\frac{1}{T}$  should be linear with slope  $-\Delta H_1^\circ/R$ . This implies that a single curve should represent the vapour pressures versus temperature relationship in zone 1 for all compositions.

In the zone labelled L, the all-liquid region, the decomposition reaction takes the form



Where the line under  $A_2MCl_6$  and  $ACl$  denotes that each of these compounds is in solution.

The equation for the free energy change for this reaction is

$$\Delta G = \Delta G_1^\circ + 2RT \ln a_{ACl} + RT \ln P_{MCl_4} - RT \ln a_{A_2MCl_6} \quad [9]$$

At equilibrium  $\Delta G=0$ , and by rearranging the equation [11] the vapour pressure is given by

$$RT \ln P_{MCl_4} = \Delta G_1^\circ + RT \ln a_{A_2MCl_6} - 2RT \ln a_{ACl} \quad [10]$$

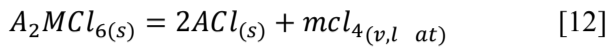
The temperature dependence of pressure is then

$$\frac{\partial \ln P_{MCl_4}}{\partial \left(\frac{1}{T}\right)} = \frac{-\Delta H_1^\circ + \overline{\Delta H}_{A_2MCl_6} - 2\overline{\Delta H}_{ACl}}{R} \quad [11]$$

$\overline{\Delta H}_{A_2MCl_6}$  and  $\overline{\Delta H}_{ACl}$  in equation [11] are the partial molar enthalpies of mixing of  $A_2MCl_6$  and  $ACl$  with respect to the pure solids as reference states, while  $\Delta H_1^\circ$  is the standard enthalpy of decomposition of solid  $A_2MCl_6$  into  $MCl_4$  vapour and solid  $ACl$ , according to reaction [4], where the reactant and products are in their standard states. According to equation [11] and under the assumption that  $\Delta C_p = 0$  a plot of  $\ln p_{MCl_4}$  versus  $\frac{1}{T}$  should be linear with slope  $-\Delta H_1^\circ + \overline{\Delta H}_{A_2MCl_6} - 2\overline{\Delta H}_{ACl}/R$ .  $\Delta H_1^\circ$  for the decomposition reaction [9] is expected to be large relative to the partial molar enthalpies  $\overline{\Delta H}_{A_2MCl_6}$  and  $\overline{\Delta H}_{ACl}$ .

Therefore, the slope of  $\ln p_{MCl_4}$  versus  $\frac{1}{T}$  should be negative.

The standard state reaction may be written as



A plot of the temperature dependence of the partial pressure of  $MCl_4$  over a solution, which upon heating passes successively through zones 1 and L, consists of two lines having different slopes. Such a solution that corresponds to exactly the eutectic composition indicated as  $X_2$  in Figures [2] and [3]

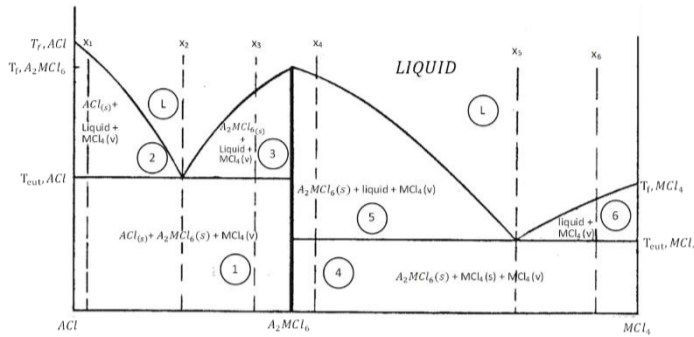


Figure 5. Schematic representation of the phase diagram of ACI-MCl<sub>4</sub>

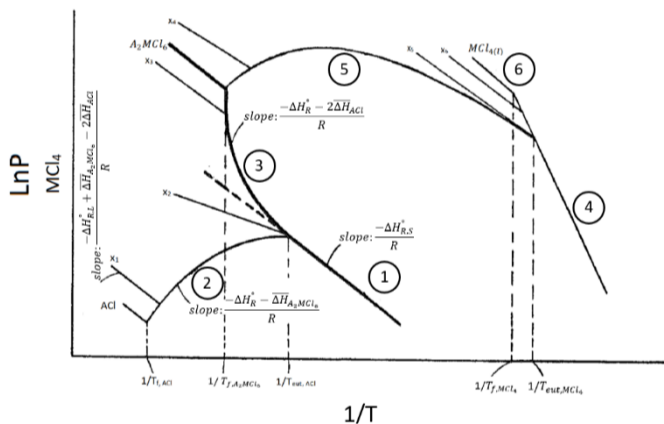
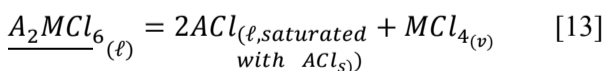


Figure 6. Temperature and concentration dependence of vapour pressure in the ACI-MCl<sub>4</sub> system

Region 2 represents the alkali-rich part of the ACI- $A_2MCl_6$  subsystem with boundaries the liquidus and eutectic temperatures. There are three phases present, namely  $MCl_4$  vapour, molten solution. ACI- $A_2MCl_6$  and pure solid ACI. The general decomposition reaction, represented by equation [2] can be written for this zone as



The free energy change for the above reaction can be expressed as

$$\Delta G_2 = \Delta G_1^0 + RT \ln P_{MCl_4} - RT \ln \alpha_{A_2MCl_6} \quad [14]$$

Where,  $\Delta G_1^0$  refers to the same standard reaction as previously. The absence of an activity term for ACI in this equation is due to the fact that although ACI is present as a liquid, it is in equilibrium with solid ACI

and therefore its activity is unity. The temperature dependence of the partial pressure of  $MCl_4$  is

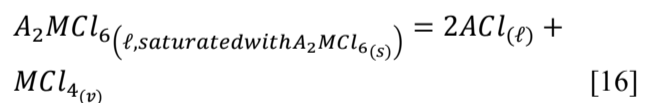
$$\frac{\partial \ln P_{MCl_4}}{\partial \left(\frac{1}{T}\right)} = \frac{-\Delta H_1^0 + \overline{\Delta H}_{A_2MCl_6}}{R} \quad [15]$$

Where  $\Delta H_1^0$  is the enthalpy of decomposition of solid  $A_2MCl_6$  into solid ACI and  $MCl_4$  vapour when the reactants and products are in their standard states and  $\overline{\Delta H}_{A_2MCl_6}$  represents the partial molar enthalpy of mixing of pure solid  $A_2MCl_6$  in molten  $A_2MCl_6$  - ACI

Figure [6] shows a plot of the temperature dependence of the partial pressure of  $MCl_4$  over a solution of composition  $X_1$ , where  $X_1$  is shown in the phase diagram of Figure 6. The plot consists of two straight lines joined by a curve which intersects them at  $\frac{1}{T_{Liquidus}}$

and  $\frac{1}{T_{eut,ACI}}$  the curved part of this plot illustrates what happens when the solution of the initial composition  $X_1$  is heated through zone 2. Upon entering zone 2, solid ACI is in equilibrium with a molten solution of ACI -  $A_2MCl_6$  having the eutectic composition  $X_2$ . As the temperature increases the composition of the liquid solution ACI -  $A_2MCl_6$  changes following the liquidus line of phase diagram. In effect the liquid solution, always in equilibrium with solid ACI, is continuously depleted in  $A_2MCl_6$  and therefore for the temperature range between, the boundary values of  $\frac{1}{T_{eut,ACI}}$  and  $\frac{1}{T_{Liquidus}}$  its vapour pressure is being lowered. The degree of curvature will depend upon the composition-dependence of the partial molar enthalpy of mixing,  $\overline{\Delta H}_{A_2MCl_6}$  which appears in equation [15].

The complex-compound-rich part of the ACI -  $A_2MCl_6$  subsystem, labelled 3 in Figure 5, is defined by the liquidus and eutectic temperatures. The phases present are  $MCl_4$  vapour, a molten, solution of ACI -  $A_2MCl_6$  and pure solid  $A_2MCl_6$ . The decomposition reaction is



Where the line under ACI denotes that it is in solution.

The free energy change for the above reaction is

$$\Delta G_3 = \Delta G_1^0 + 2RT \ln a_{ACI} + RT \ln P_{MCl_4} \quad [17]$$

The activity of  $A_2MCl_6$  in the saturated solution is unity. The Gibbs-Helmholtz equation is

$$\frac{\partial \ln P_{MCl_4}}{\partial \left(\frac{1}{T}\right)} = \frac{-\Delta H_1^0 - 2\overline{\Delta H}_{ACI}}{R} \quad [18]$$

where  $\Delta H_1^0$  refers to the standard enthalpy of decomposition of solid  $A_2MCl_6$  into solid ACI and vapour  $MCl_4$ , and is the partial molar enthalpy of mixing of pure solid ACI in molten  $A_2MCl_6$  - ACI.

Considerations, similar to those applied for zone 2, could be used in zone 3 to predict the temperature dependence of the partial pressure of  $MCl_4$  for solutions heated through this zone. Figure 6 illustrates the behaviour of a solution of composition  $X_3$ . The plot again consists of two straight segments joined by a curved section, intersecting them at  $\frac{1}{T_{Liquidus}}$  and  $\frac{1}{T_{eut.AC1}}$ .

As the initial solution of composition  $X_3$  is heated to the eutectic temperature, pure solid  $A_2MCl_6$  is in equilibrium with a liquid solution of  $ACl - A_2MCl_6$  of the eutectic composition. As the temperature increases, the composition of the liquid which is in equilibrium with pure solid  $A_2MCl_6$  is changing along the liquidus phase diagram. That is, it becomes enriched in  $A_2MCl_6$ . Therefore the vapour pressures, in the temperature range  $\frac{1}{T_{eut.AC1}}$  to  $\frac{1}{T_{Liquidus}}$ , of the initial composition  $X_3$ , increase to values higher than at the eutectic composition. The degree of curvature will depend upon the composition dependence of the partial molar enthalpy of mixing  $\overline{\Delta H}_{AC1}$  which appears in equation [18].

The limits of the curves associated with zones 2 and 3 of the  $ACl - A_2MCl_6$  subsystem are shown in Figure 6. Zone 2 ends at  $\frac{1}{T_{fus,AC1}}$  with a pressure equal to that of pure  $ACl$  at the melting point, while the limit for zone 3 is the melting point of the complex compound  $A_2MCl_6$ .

The  $A_2MCl_6 - MCl_4$  subsystem is characterized by pressures much higher than those encountered in the  $ACl - A_2MCl_6$  subsystems, but the shape of the P-T curves can still be predicted, although using different considerations.

In region 4, defined by  $T < T_{eut.,MCl_4}$  and  $X_{A_2MCl_6} < T_{MCl_4} < 1.0$  there are three phases present,  $MCl_4$  vapour and the two solids,  $MCl_4$  and  $A_2MCl_6$ , which are mutually insoluble.

From phase relation considerations the chemical potential of  $MCl_4$  must be independent of composition in this zone. Since both  $A_2MCl_6$  and  $MCl_4$  are present in the solid form, the vapour pressure of pure solid  $MCl_4$  is expected to be several orders of magnitude greater than the partial pressure of  $MCl_4$  produced by the decomposition of  $A_2MCl_6$ . Thus, the decomposition reaction of  $A_2MCl_6$  is suppressed by the dominant vapour pressure of the sublimation of pure  $MCl_4$ .

In region 5, pure solid  $A_2MCl_6$  is in equilibrium with a liquid solution of  $A_2MCl_6 - MCl_4$  and  $MCl_4$  vapour. The decomposition reaction is that given by equation [18] and the treatment followed in zone 3 may be extended to cover this region. The liquid in equilibrium with pure  $A_2MCl_6$  changes composition with temperature, being depleted of  $MCl_4$  as T increases. The Plot of  $Ln(P)$  versus  $\frac{1}{T}$  plot should be a curve as shown in Figure [6] for a solution of initial composition  $X_4$ .

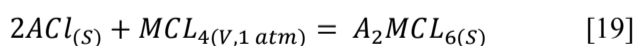
Finally, in region 6 the phases present are  $MCl_4$  vapour, a molten solution of  $A_2MCl_6$  and  $MCl_4$ , and solid  $MCl_4$ . Since the liquid  $A_2MCl_6 - MCl_4$  solution is saturated with solid  $MCl_4$ , the pressure over the system is that of pure solid  $MCl_4$ . This is illustrated, by the th plot of  $Ln(P)$  versus  $\frac{1}{T}$  for a solution of initial composition  $X_6$ . The limit of this region is the hypothetical melting of pure solid  $MCl_4$  under its own pressure. This is shown in Figure 7 which also presents the composite of pressure curves for the entire  $ACl - MCl_4$  system.

A typical phase diagram of the binary system  $ACl - MCl_4$ , where  $ACl$  represents an alkali chloride and  $MCl_4$  zirconium or hafnium tetrachloride has been shown in Figure 6 and it indicates the formation of congruently melting compounds of the type  $A_2MCl_6$ . As discussed in a previous section the  $ACl-ZrCl_4$  system may be divided into two subsystems: the zirconium tetrachloride-rich region  $A_2ZrCl_6-ZrCl_4$  and the alkali chloride-rich region  $ACl-A_2ZrCl_6$ .

In the  $A_2ZrCl_6-ZrCl_4$  subsystem, in the temperature range where the system is liquid, the vapour pressure is higher than one atmosphere due to the predominance of the molecular zirconium tetrachloride. Due to the high pressures involved, this part of the phase diagram is unsuitable for the electrolytic recovery of the metal.

Low vapour pressures of  $ZrCl_4$  characterize the alkali chloride-rich side of the  $ACl-ZrCl_4$  phase diagram. This is mainly due to the stabilizing effect, that the formation of the complex compound  $A_2ZrCl_6$  has. The measured vapour pressures indicate that the subsystem  $ACl-A_2ZrCl_6$  is attractive for electrolytic purposes. For low concentrations of  $A_2ZrCl_6$  in  $ACl$ , which is the practice in electrolysis, the theory discussed in the previous section predicts that the vapour pressures of  $ZrCl_4$  over the melt would be particularly low. Furthermore, it is expected that the larger the size of the alkali cation present, the greater the stability of the solution would be. Excluding economic considerations, the alkali chlorides to be used as primary components for stabilizing  $ZrCl_4$  should be potassium or cesium chlorides.

The method for the preparation of the compounds was developed in the laboratory<sup>(1)</sup>. The reaction between an alkali chloride ( $ACl$ ) and Zr or Hf tetrachlorides ( $MCl_4$ ) is given as:



in which a known amount of  $ACl$  ground to -325 mesh is reacted with an excess of purified  $MCl_4$  vapour at 1 atm pressure. By weighing the salt after the reaction the stoichiometry of the product can be accurately determined. Identification is also achieved by x-ray and neutron activation analysis<sup>(3)</sup>

The compounds were produced in a two-compartment cell as shown in Figure 7. The procedure was the following: Zirconium (or hafnium) tetrachloride was loaded into one compartment while finely divided anhydrous alkali chloride powder, exactly weighed,



was loaded into a Pyrex boat placed in the other. The large end of the reaction tube was sealed and the cell was evacuated. Then the cell was flamed sealed under vacuum and placed into the two compartment furnace assembly.

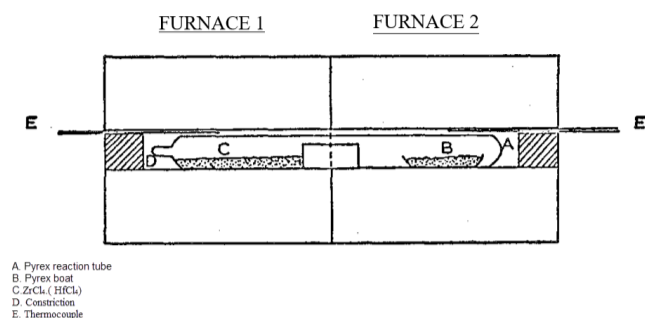


Figure 7. Reaction cell arrangement for the syntheses of the alkali hexachlorozirconates and Hexachlorohafnates

The  $\text{AlCl}$  side of the cell was heated to  $485^\circ\text{C}$  while that of the tetrachloride was maintained at about  $330^\circ\text{C}$  when it was loaded with  $\text{ZrCl}_4$ , or, at  $320^\circ\text{C}$  when it was loaded with hafnium tetrachloride. At these temperatures the corresponding vapour pressures over the solid tetrachlorides are about 1 atm.

After a 4-day reaction period the side of the cell containing the compound was cooled to  $350^\circ\text{C}$  and after that both furnaces were cooled down stepwise by  $30^\circ\text{--}40^\circ\text{C}$  starting with the furnace containing the tetrachloride.

After cooling the reaction tube was opened in the dry box. The product of the reaction was weighed and if the reaction did not correspond to a  $\text{AlCl}/\text{ZrCl}_4$  (or  $\text{AlCl}/\text{HfCl}_4$ ) molar ratio of 2:1, the solid was ground in a dry box and rereacted.

This method of preparing the  $\text{A}_2\text{MCl}_6$  compounds in a two-compartment furnace and cell assembly, overcomes the disadvantages of the any other method, because the possible products of hydrolysis of the chlorides remain behind on the tetrachloride side of the cell and not contaminate the final product. Furthermore the present method direct evidence for the extent of the reaction and the stoichiometry of the compounds is thus established.

Similar calculations were applied in the dehydration of  $\text{MgCl}_2 \cdot 6\text{H}_2\text{O}$  and  $\text{NdCl}_3 \cdot 6\text{H}_2\text{O}$  hydrates for the production of magnesium and neodymium metals (17-20).

### 3 Conclusions

Through a vigorous thermodynamic analysis using the Gibbs fundamental equations, Gibbs free energy, Gibbs phase rule and Gibbs-Helmholtz equation the vapour pressures can be calculated from the phase diagram information. This information is very important for the design of an electrolytic cell to produce the reactive metals from a melt containing alkali halide electrolyte to which the reactive metal halide is dissolved.

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